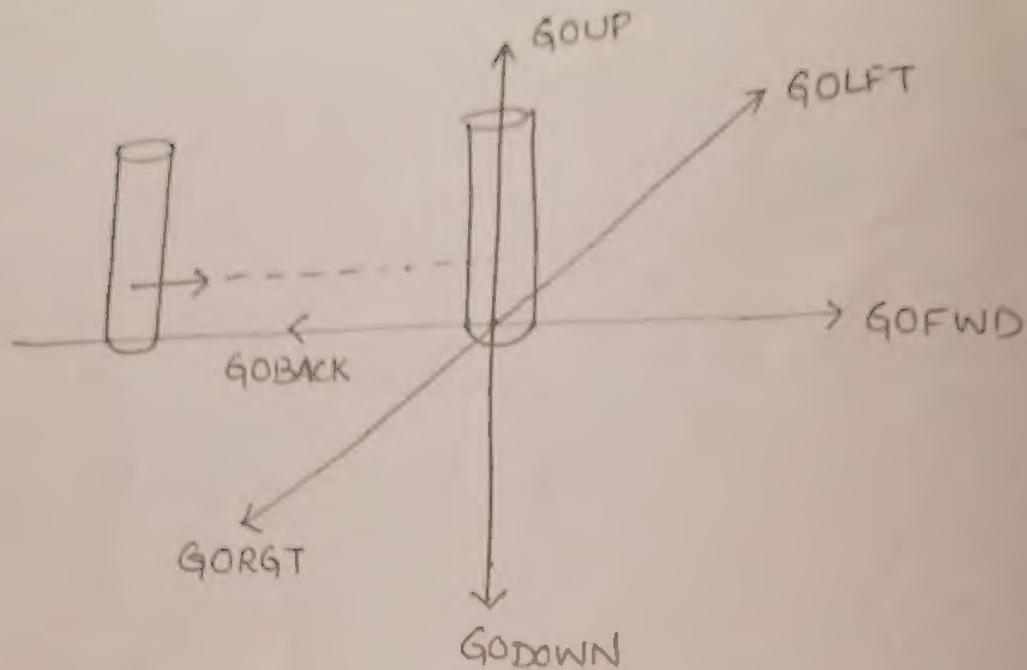


- There are 6 mod

GOLFT  
GORGT

GOFWD  
GOBACK

GOUP  
GODOWN

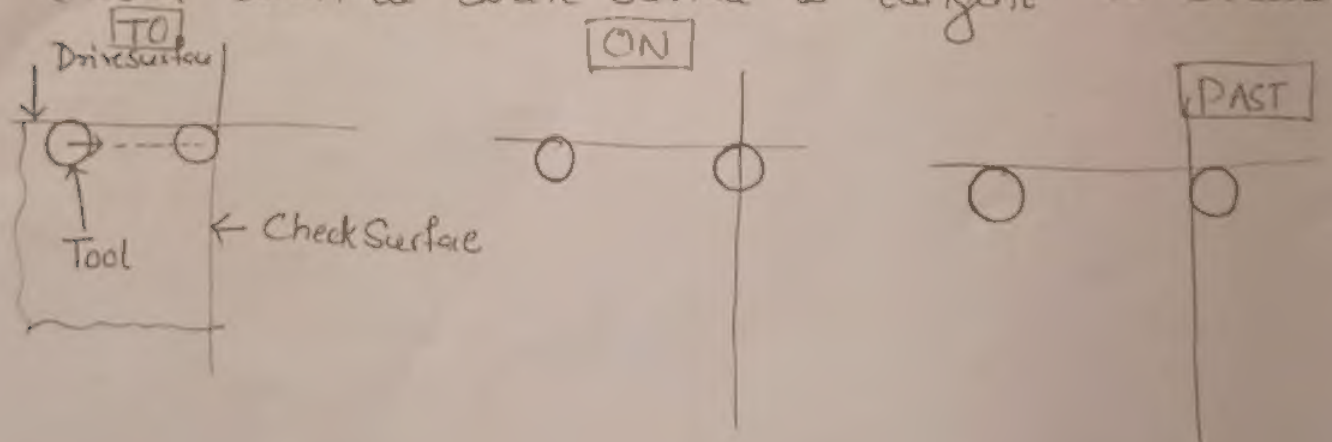


- There are several ways in which the check surface can be used.

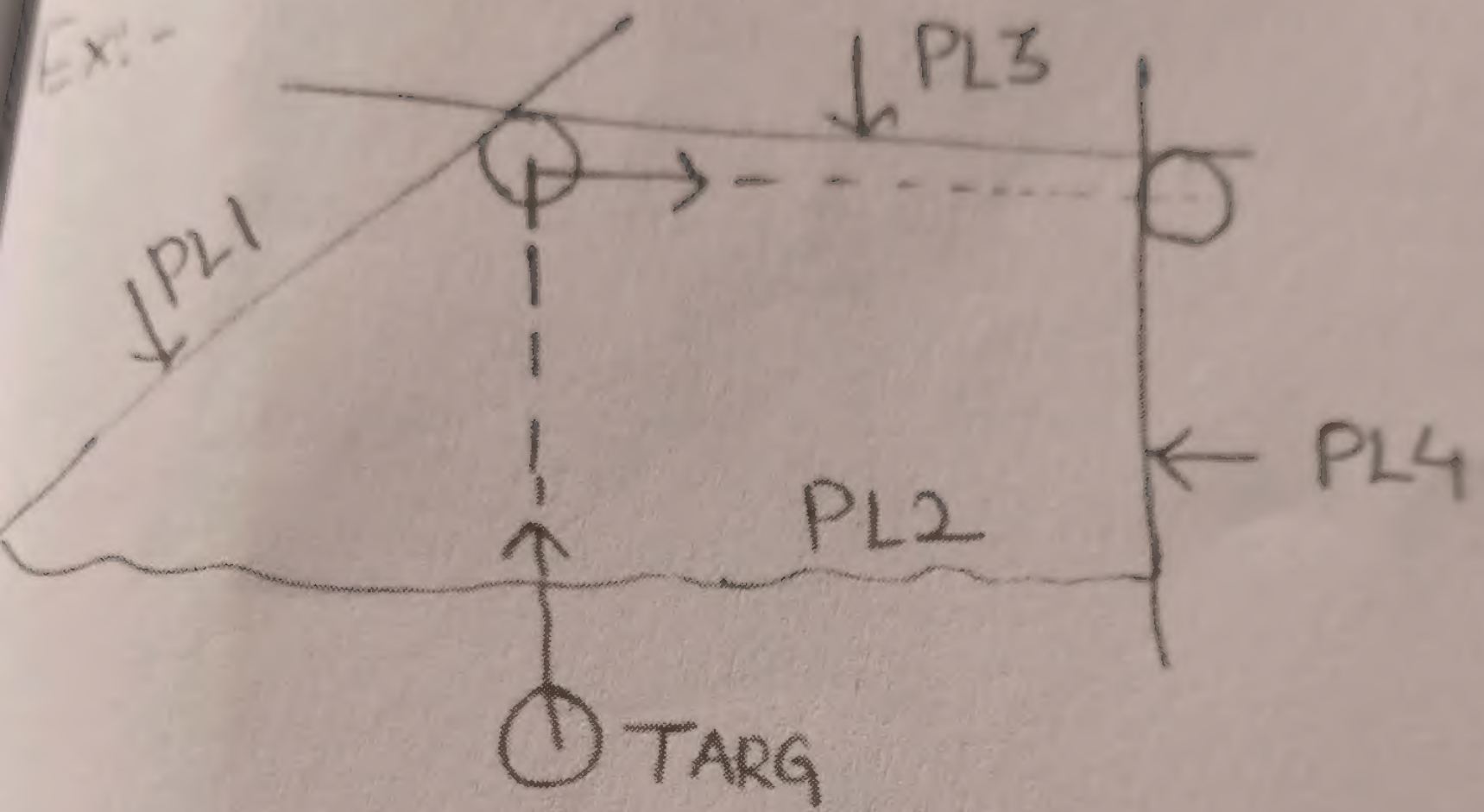
\* The 3 main modifier words are TO, ON & PAST & their use with regard to the check surface.

\* Another modifier word is TANTO.

(Used when the drive surface is tangent to circular check surface)



Ex:-



Ex:-1

FROM / PO

GO/TO, L1, TO, PL1, TO, L3

GORG T/L1, TANTO, C1

GO FWD/C1, PAST, L2

GO FWD/L2, PAST, L3

GO FWD/L3, PAST, L1

GOTO/PO

GOTO / Point to point

Go/TO → <sup>Command</sup> entering the

Sequence of commands

PAST, Surface → drive surface

PL1 → past surface is defined below the bottom plane of the workpiece so that the cutter machines the entire thickness of the workpiece